

## Technical Data Sheet

### Moplen RP398U



Polypropylene, Random Copolymer

#### Product Description

*Moplen* RP398U is a clarified random copolymer for injection moulding with antistatic additivation. *Moplen* RP398U offers an outstanding combination of high flowability, transparency, gloss and organoleptic behaviours. *Moplen* RP398U is typically used by customers in thin walled packaging for housewares and food packaging with high transparency and high requirement in organoleptic properties.

#### Regulatory Status

For regulatory compliance information, see *Moplen* RP398U [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

This grade is not intended for medical and pharmaceutical applications.

|                          |                                                                                                            |
|--------------------------|------------------------------------------------------------------------------------------------------------|
| <b>Status</b>            | Commercial: Active                                                                                         |
| <b>Availability</b>      | Africa-Middle East; Europe                                                                                 |
| <b>Application</b>       | Clear Containers; Housewares; Sports, Leisure & Toys                                                       |
| <b>Market</b>            | Consumer Products; Rigid Packaging                                                                         |
| <b>Processing Method</b> | Injection Molding                                                                                          |
| <b>Attribute</b>         | Contains Antistat; Good Organoleptic Properties; High Flow; High Transparency; Nucleated; Random Copolymer |

| Typical Properties                                    | Nominal Value | Units             | Test Method   |
|-------------------------------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                                       |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                      | 71            | g/10 min          | ISO 1133-1    |
| Density, (23 °C)                                      | 0.90          | g/cm <sup>3</sup> | ISO 1183-1    |
| <b>Mechanical</b>                                     |               |                   |               |
| Tensile Modulus                                       | 1030          | MPa               | ISO 527-1, -2 |
| Tensile Stress at Yield                               | 30            | MPa               | ISO 527-1, -2 |
| Tensile Strain at Break                               | >50           | %                 | ISO 527-1, -2 |
| Tensile Strain at Yield                               | 14            | %                 | ISO 527-1, -2 |
| <b>Impact</b>                                         |               |                   |               |
| Charpy Impact Strength - Notched                      |               |                   |               |
| (23 °C, Type 1, Edgewise, Notch A)                    | 5.0           | kJ/m <sup>2</sup> | ISO 179       |
| (0 °C, Type 1, Edgewise, Notch A)                     | 1.5           | kJ/m <sup>2</sup> | ISO 179       |
| <b>Thermal</b>                                        |               |                   |               |
| Vicat Softening Temperature, (A50)                    | 130           | °C                | ISO 306       |
| Heat Deflection Temperature B, (0.45 MPa, Unannealed) | 70            | °C                | ISO 75B-1, -2 |
| <b>Optical</b>                                        |               |                   |               |
| Haze, (1 mm - injection molded disc)                  | 11            | %                 | ASTM D1003    |

#### Notes

These are typical property values not to be construed as specification limits.